

LASER SURFACE TREATMENT  
LASER ENGRAVING - LASER MARKING  
LASER ABLATION  
LASER CUTTING - LASER PERFORATING



The laser specialist





The laser specialist

# About us

Christoph Kollbach founded SK LASER GmbH in January 2005 and built up the mechanical engineering company specialising in laser technology from nothing. With great commitment, he developed what was typically a small garage company into what is now a globally operating company with machine installations on six continents around the world. Today, SK LASER is one of the leading producers of laser systems in Germany.

SK LASER's goal is to manufacture high-quality machines and special machines with laser technology for industry at favourable prices.

“We love mechanical engineering  
and the happy faces of our  
Customers,  
by presenting our solutions  
for their specific needs”



Christoph Kollbach & daughter Dina Reit  
Management of SK LASER GmbH

# German ‚Mittelstand‘ since 2005



### **Experience**

Since 2005, SK LASER has been a specialist in laser material processing on almost all materials.



### **Employees**

15 employees with extensive laser experience are working at SK LASER.



### **TÜV**

TÜV Saar has been inspecting SK LASER machines since 2017.



### **DIN ISO 9001**

Since 2014 SK LASER is practicing DIN ISO 9001 with certificate.



### **Creditworthiness**

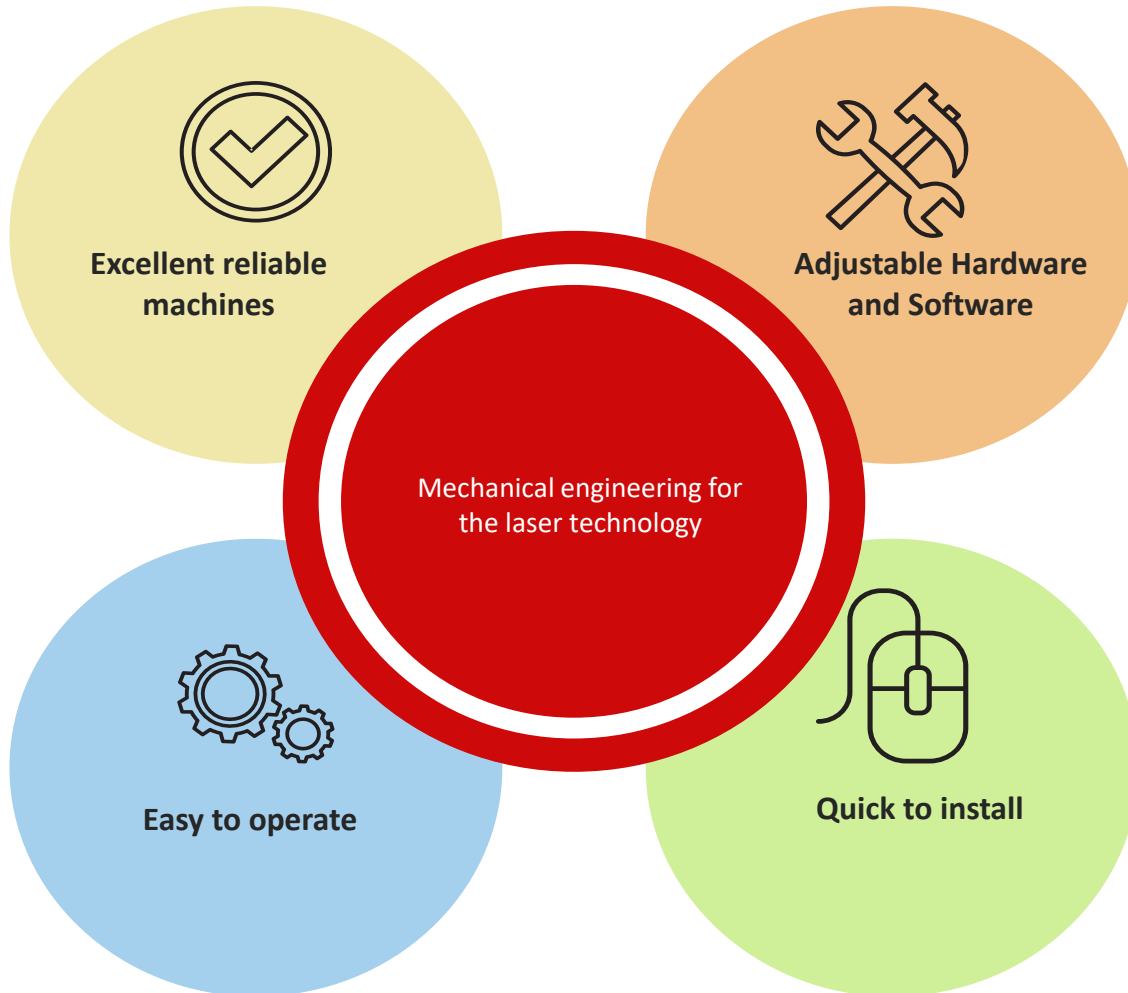
Creditreform rates SK LASER with the excellent creditworthiness index of 161.



### **Debt-free**

SK LASER is debt-free and profitable.

# Our Mission



# Lasers sold worldwide

Germany, Egypt, Armenia, Australia, Bosnia Herzegovina, Denmark, Dubai, England, France, Greece, Italy, Croatia, Lithuania, Netherlands, Norway, Austria, Poland, Portugal, Romania, Russia, Sweden, Switzerland, Spain, Sudan, Thailand, Tunisia, Turkey, USA, Vietnam



# Laser technology

## The laser source

The word laser (Light Amplification by Stimulated Emission of Radiation) refers to the amplification of light by stimulated emission of radiation.

The laser consists of three essential components: the active medium, the pump and a resonator. The pump emits energy in the form of light onto the medium. This can consist of gas (CO<sub>2</sub>), liquid (dye solution) or solids (Nd:YAG crystal (YAG: ytterbium aluminium garnet)). By "pumping", the atoms are excited and rise to a higher energy level. Through recombination, they lose energy and release photons in the form of light. The photons in turn excite other atoms (coherent radiation is produced) and a chain reaction, stimulated emission, occurs. Once a certain level is reached, the laser beam exits through the partially transparent mirror.

# Laser technology

## Albert Einstein

If an stimulated atom, as Einstein noted in his theory in 1916, is endowed with precisely the light energy that it has to emit, then this energy causes an emission, a stimulated emission.

Einstein distinguished between two forms of light emission by atoms, which he called spontaneous and stimulated. In the case of spontaneous emission, an atom is in an excited state. It releases its additional energy through a quantum leap to the ground state, in the form of light. One exciting light particle has become two, and it did not escape Einstein's attention that, if enough stimulated atoms were to be found, two light particles could become four, four eight, eight sixteen and so on, until a veritable beam of light is formed. Einstein saw the laser.



# Laser technology

## Theodore Maiman

On the morning of May, 16th 1960, when Theodore Maiman and his assistant, Charles Asawa, illuminated a mirrored ruby crystal with a bright flash lamp, they made a groundbreaking discovery. The two-centimetre-long ruby rod emitted bright red light pulses in time with the flash lamp. The laser was invented.

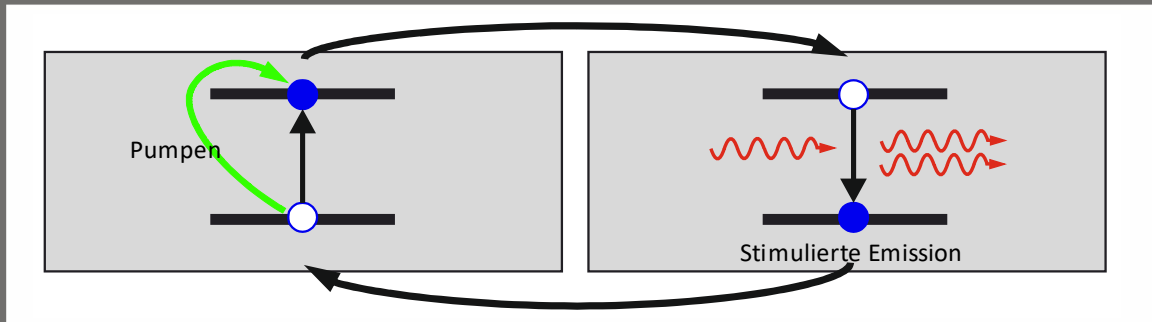


# Laser technology

## Procedure

The atoms of the amplification medium are brought from the ground level to a higher, stimulated state by the energy of the pump. When a suitable light particle (photon) passes by, it can stimulate the atom to release its excess energy and fall back to the ground level.

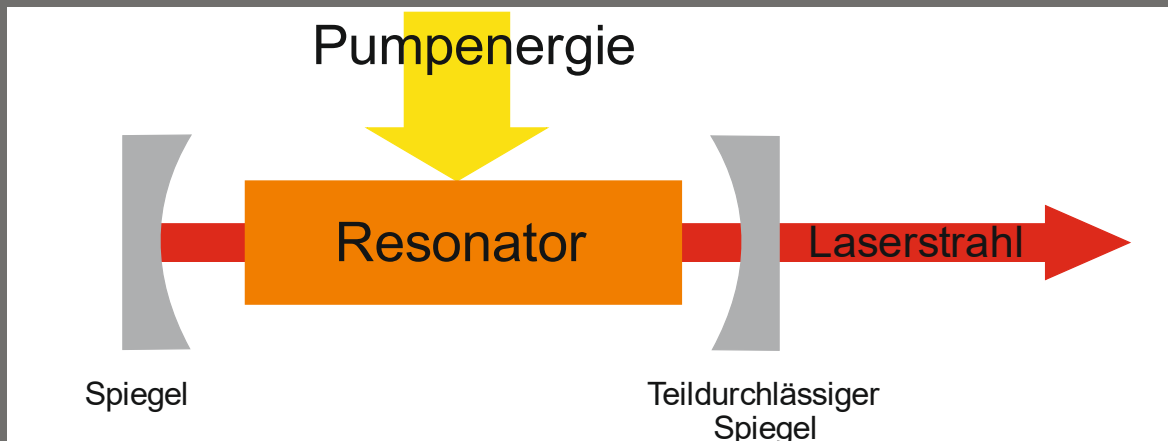
This energy is always produced in the form of a photon. A photon that is in every respect indistinguishable from the first photon. In the end, there are now two photons. Each of these photons can in turn stimulate another stimulated atom to emit an identical photon, and so on.



# Laser technology

## Structure

Ein Laser besteht im Prinzip aus einem lichtverstärkenden Medium in einem aus Spiegeln gebildeten Resonator sowie einer externen Energiequelle. In das Verstärkungsmedium wird von außen Energie "hineingepumpt". Diese Energie kann dann in Form von Lichtteilchen, sogenannten Photonen, wieder abgegeben werden.



# Laser technology

## Properties

The outstanding properties of the laser are its high spatial and temporal coherence (coherent, constant, uniform). The spatial coherence means that the beam is strongly bundled and directed and can therefore be focused well into the smallest space.

At the same time, enormous energy can be concentrated in a small area, which can be used for material processing. Machines of SK LASER.



# Lasertechnik

Farbe	Wellenlänge [nm]
Rot	~ 635-770
Orange	~ 590-635
Gelb	~ 565-590
Grün	~ 520-565
Cyan	~ 500-520
Blau	~ 450-500
Violett	~ 380-450

SK LASER:

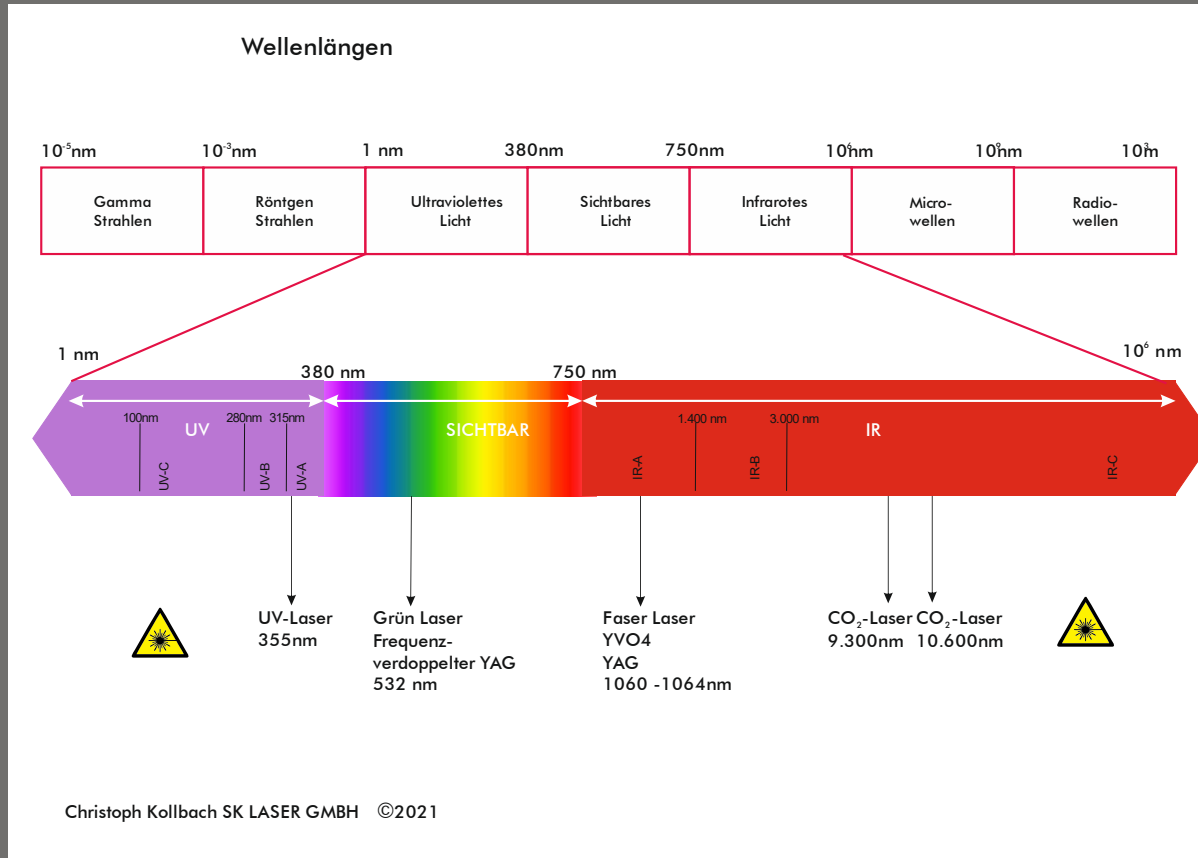
Fiber laser 1.060 – 1.062nm

CO2-Laser 10.600nm

Green light 532nm

UV-Laser 355nm

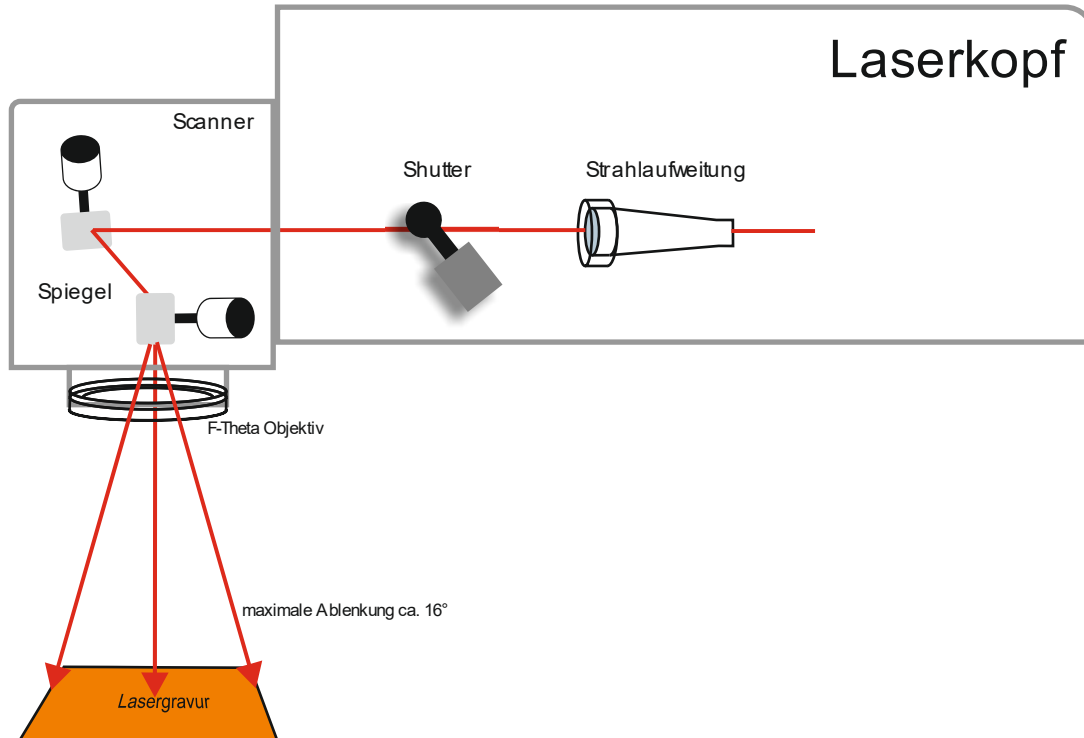
# Laser



# Laser technology

## Scanner

The laser beam passes through the partially transparent mirror, goes through a beam expander and is directed by the two piezo motor controlled mirrors onto the product.



# Applications

**Laser material processing of almost all materials**

## **Laser engraving enables permanent marking for unique traceability.**

There are hardly any limits to the materials that can be marked. This is why laser engraving has become indispensable in many industries

Automotive industry  
Mechanical engineering  
Electronics/electrical engineering  
Medical technology  
Plastics industry  
Plastics processing  
Aerospace technology  
Defence technology  
Packaging industry  
Textile industry

## Barcode on metall

On different metals (e.g. steel, stainless steel, aluminium) the position, size and font can be designed flexibly. Different codes such as data matrix code, barcode 128 EAN and QR code are possible.



## Logo and Data-Matrix-Code

Marking on brass with DMC and logo. Flexible design of position, size and font. Logo importable as file, e.g. dxf, eps, jpg, bmp, dwg, eps and others.



## Anealing

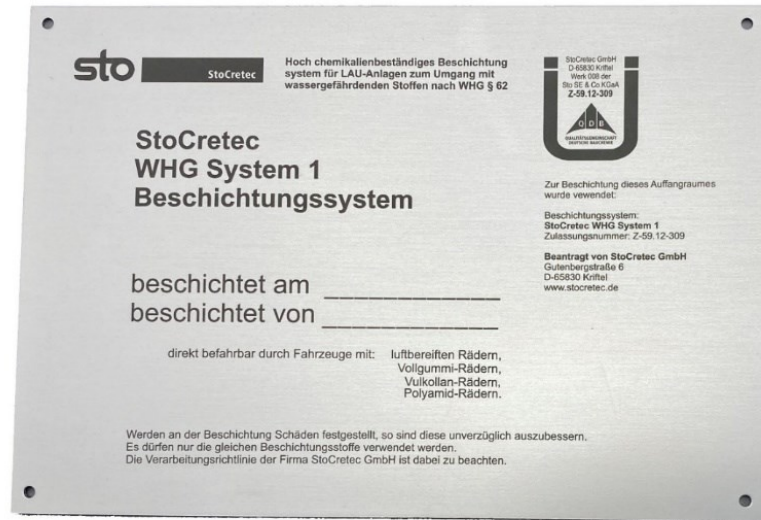
Anealing is possible on steel and stainless steel with carbon.

The result is a deep black laser marking that cannot be felt, as there is only a colour change in the material at the top layer.



# Signs

Type plates in different sizes and on different materials (plastic, metal, organic materials). Fully automatic machines for sign marking are available.



## Data-Matrix-Code

4mm Data-Matrix-Code on sample tubes for laboratories and biotechnology for optimal traceability.



## Remove coatings by laser

There are many applications in laser material removal. Since the laser can remove layer by layer in the  $\mu$ -range, there is a huge field of applications.

Removal of annealing colours after welding, removal of coatings, paint stripping, rust removal, but also partial paint stripping for electrical conductivity can be very interesting.

The creation of very fine surfaces with defined roughness is another area that offers a wide range of applications for our lasers.



## Plastic marking

SK LASER offers solutions for many plastics, here the example of ABS in yellow. In addition to the fibre laser, the MOPA, green light and UV lasers are also available.



## Cabel stripping

Stripping cables with SK LASER.  
Depending on the material,  
powerful CO<sub>2</sub> lasers with 10,600 nm  
or fibre lasers with 1,064 nm with  
up to 650 watts of power are used.



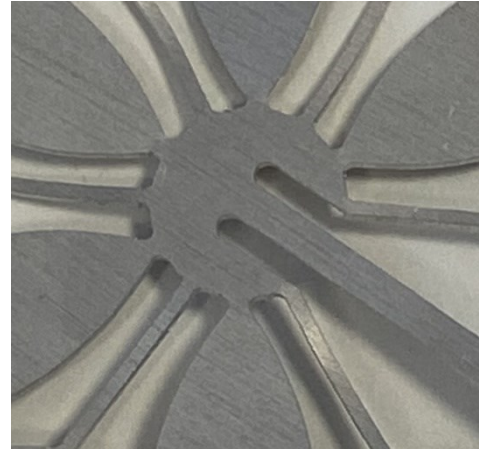
## Textile engraving

Micro removal / fine removal  
and surface treatment  
on textiles such as fleece and  
jeans and many other  
materials.



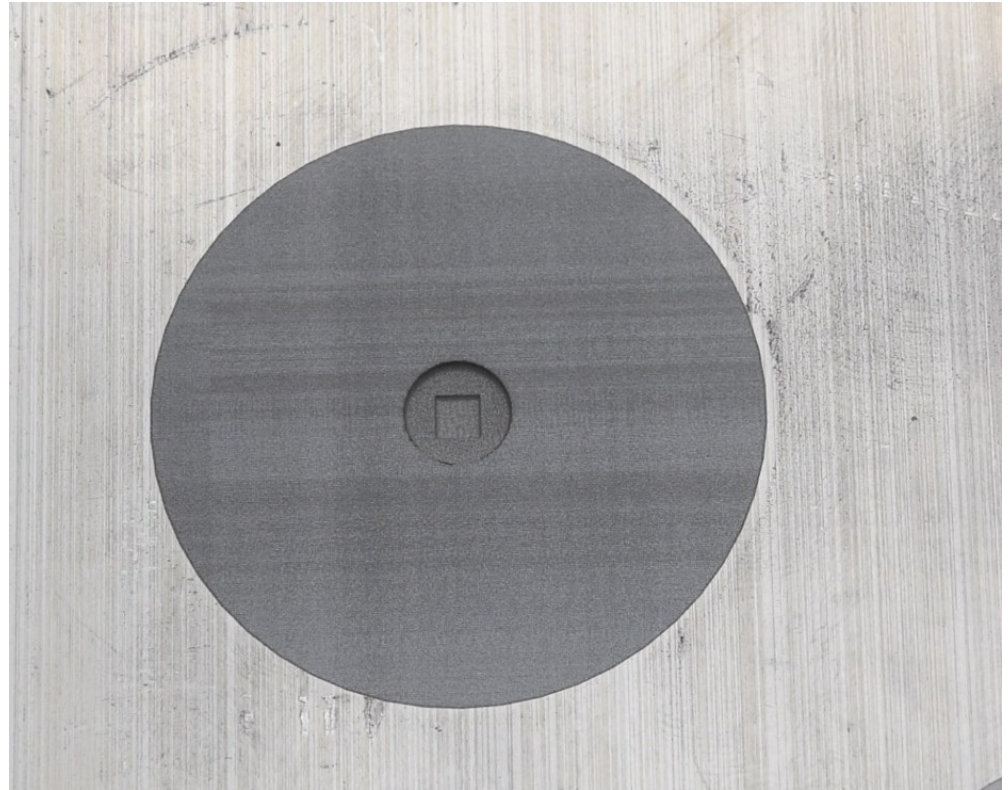
## Laser cutting metal foils up to 1mm

With the lasers from SK LASER, they cut metal foils of different thicknesses and grades up to a thickness of 1mm. This involves industrial processing at high speed in the processing field of the scan head. The processing fields here, depending on the lens, range from 70 mm x 70mm up to 300mm x 300mm and with the axial scan, fields up to 1.00m x 1.00m can also be processed. It should be noted that the force of the laser beam decreases quadratically with distance.



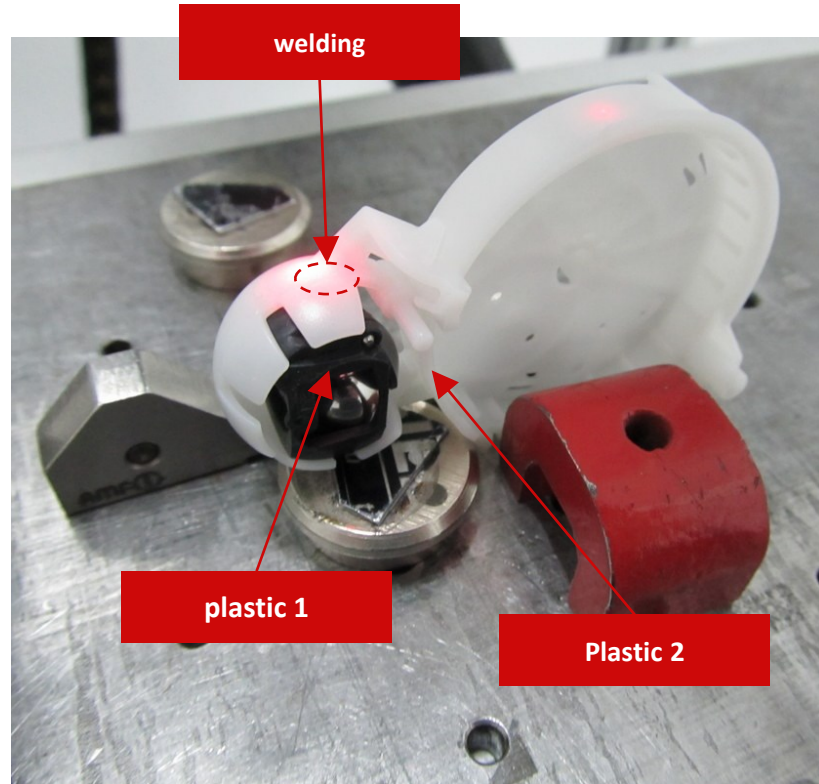
# Ablation

Materials can be ablated with the powerful lasers from SK Laser. Laser ablation in various depths in metal and plastic is useful wherever, for example, milling is not possible. The laser beam may reach positions that cannot be reached with a mechanical tool. The fine removal and the surface procurement are further aspects that make the use of the laser first choice.



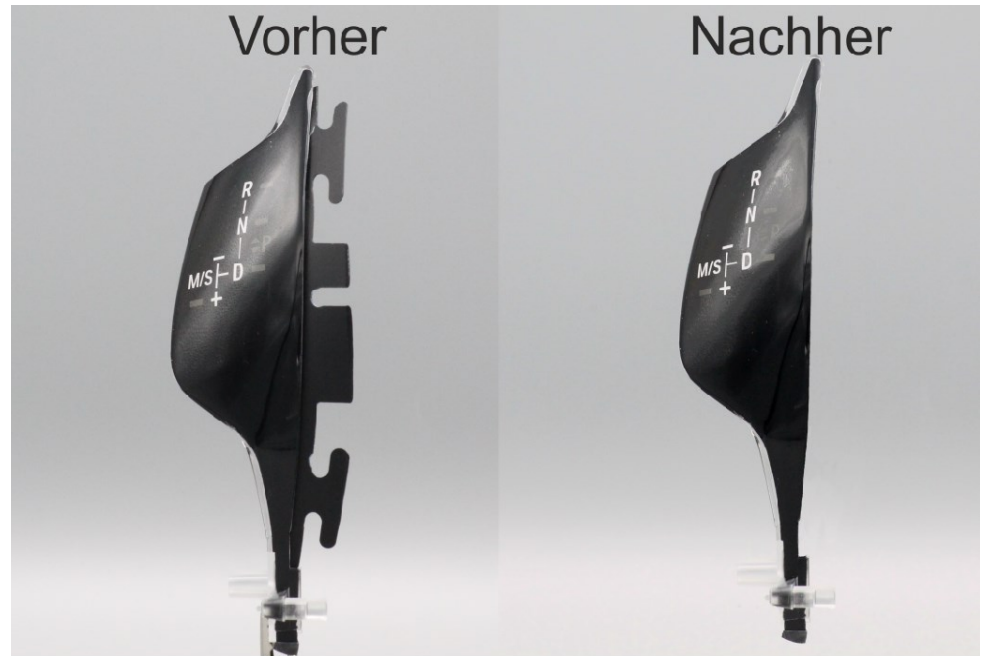
## Plastic welding through the material

The laser beam passes through the white plastic from the outside without damaging it and is absorbed by the black plastic. The resulting melt welds the two plastics together.



## Laser cutting of sprue for injection moulded parts

Laser cutting is an alternative to mechanically cutting off sprues on injection moulded parts. 200 watt and 400 watt CO<sub>2</sub> lasers are used for this. The advantage of the process lies in its flexibility and low operating costs. There is virtually no wear.



## Foil processing / Kisscut

Cutting foils with semi-automatic or fully automatic machines from SK LASER.

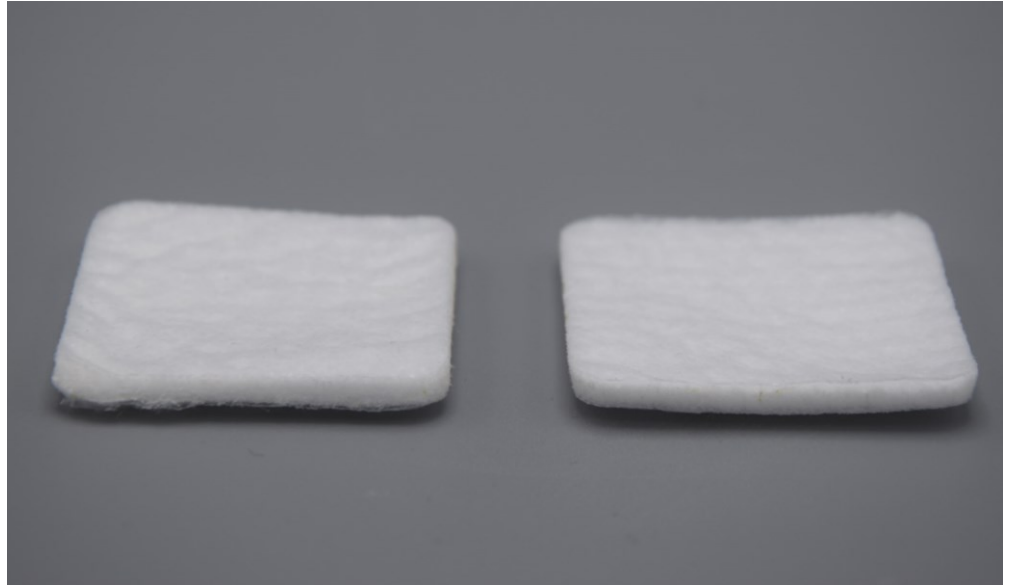
Kisscut as shown in the photo is possible. SK LASER offers CO<sub>2</sub> lasers up to 650 Watt power.

The roll-to-roll system from SK LASER cuts films from the roll fully automatically in a continuous process and rewinds them after processing. Two-lane processing with 2 laser heads is possible.



## Fleece cutting and marking

Laser cutting of foils and fleece with lasers from SK LASER offers many advantages, such as clear edges, precise dimensions, fusing of edges and quick adaptation to new shapes. Laser marking is also an option.



# Machines

# Workstation

The Stadard Machine

# ***KOLLTRONIC® F20iW1***

Configurable according to  
customer requirements



# Workstation

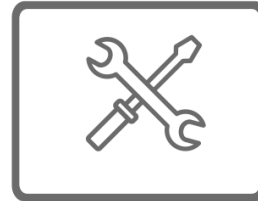
Easy to use

Quick to install

# Ideal for all laser engraving tasks in industry



Easy to transport thanks to favourable external dimensions



Resilient due to stable construction durch stabile Konstruktion



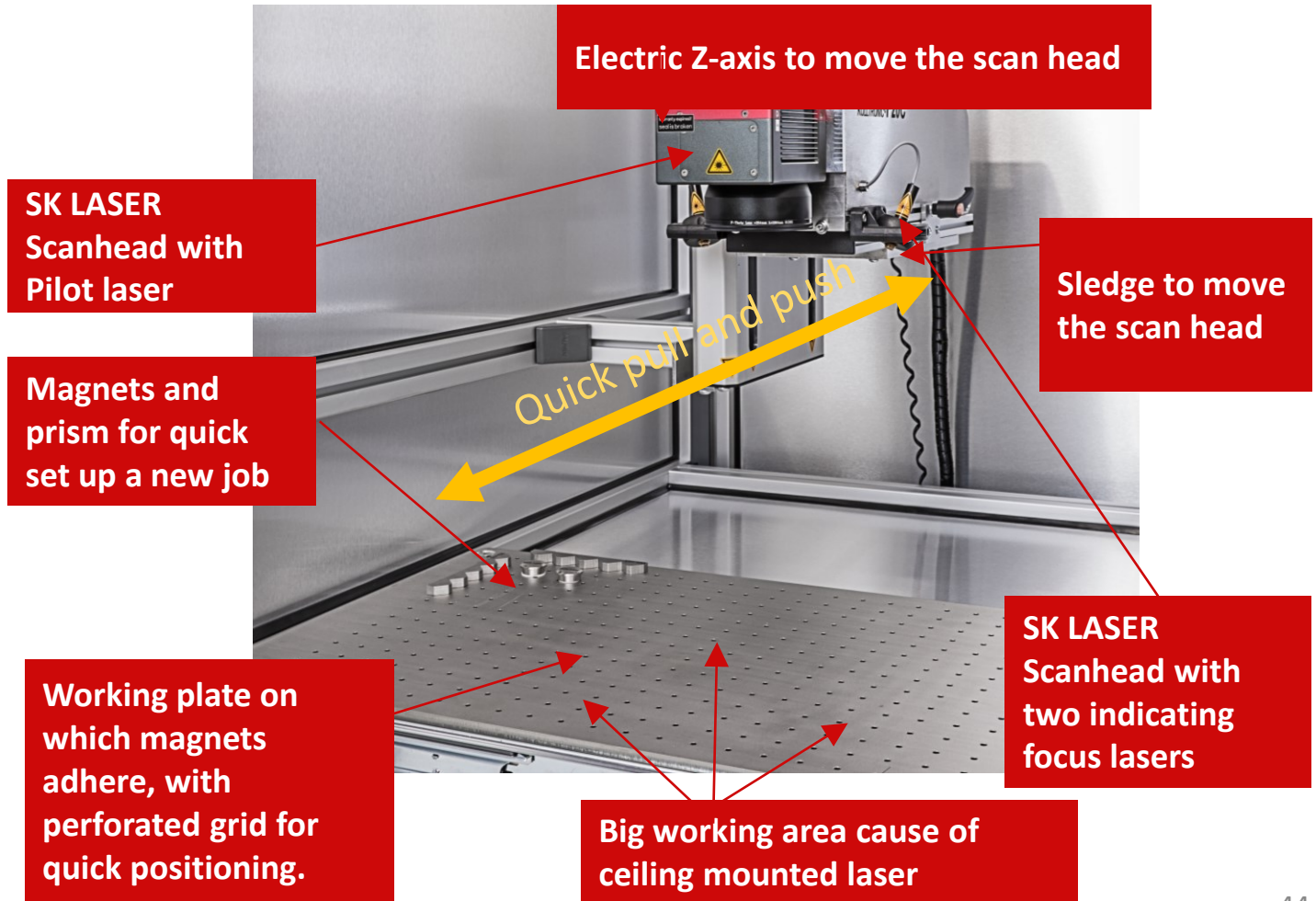
Flexible use as a sitting or standing workstation



Bewährte Proven basic components

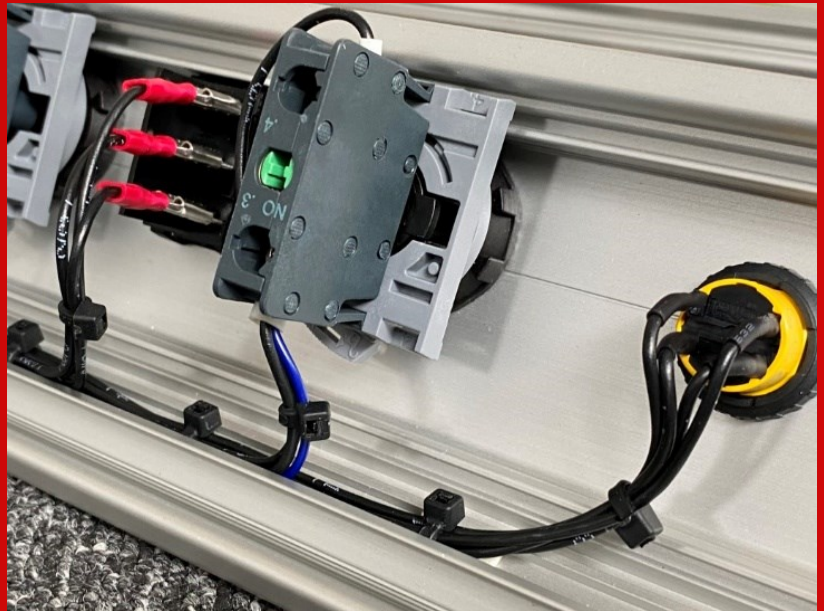
# Workstation

## Advantages



# Workstation

Made in Germany





## Professional control centre

Most important functions at the touch of a button

The new control centre enables faster and easier operation, as switches are located at working height. The SK LASER design provides feedback on the current status of the machine.

# Workstation

Comfortable workspace

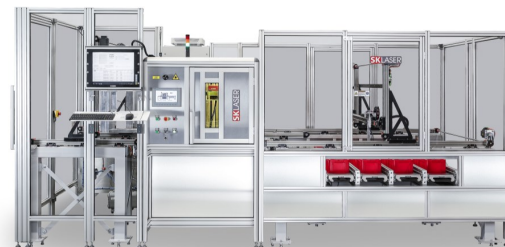
The ceiling mounting of the Z-axis results in a very large working area.  
Products of larger format can be placed in the machine.  
Width up to 750 mm\*  
Depth up to 900 mm  
Height depends on lens  
\* Clear opening / width of the door: approx. 650 mm



# Special machines



**SK LASER**



## Load



Sledge



Conveyor



Robot

## Laser



Fiber laser



CO2- Laser



MOPA- Laser



Green laser



UV-Laser

## Cabinet



High top



Sledge



Tunnel



Gap

## Extras



turntable



Axis



Rotation



Camera

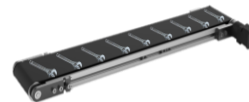


Auto. door

## Unload



Sledge



Conveyor



Robot



Standard



TÜV  
geprüft

**SK LASER**

Modular  
system

Customized  
machines

Modular System



# Workstation XXL

**For big parts**

**Depending on how large or long your parts are, we build the workstation. We design the workstation to suit your requirements in terms of width, depth and height. We also have the solution for customers who want to insert a complete mountain bike. Our widths are 90 cm as standard, 100 cm as XL and 120 cm as XXL\*.**

**The double door is comfortable and makes working easier.**

**\*All dimensions are subject to change, please ask for the exact dimensions.**



# Options

## Die Türen mit dem gewissen Trick

The slot in the door as well as the multiple door is used for inserting flat, large parts. The trick is that the whole part does not have to be placed in the workstation. The workstation can handle large parts. This saves the extra cost of the larger machine and space in the workshop.

## Tunnel für lange Werkstücke

Enables the loading and marking of long parts with laser protection class 1. The tunnel can be designed in different lengths and widths according to customer requirements. The tunnel can be designed in different lengths and widths according to customer requirements.



# System with a 2 position sledge

## For maximised turn over.

The large drawer is alternately pushed through the laser. The manual solution for long service life and high throughput. The motor-driven drawer is just as good. Loading and unloading outside while lasering inside



# Crane loading

## Heavy parts up to 300 kg

The heavy-duty laser machine is designed for heavy parts. The system has a load capacity of up to 150 kg, 300 kg or 500 kg depending on the version. Loading can be done by forklift or by crane via the drawer.



# Automated door

## Easy opening

The electric or pneumatic lift door can be opened and closed at the touch of a button. If desired, the laser starts as soon as the door is closed. If desired, the door can be opened automatically after the laser process.



# Turntable machine

## For more productivity

While loading and unloading outside, the laser is working inside. The machine offers a high level of safety for the operator thanks to two light barriers.

The rotating table is divided in the middle by a laser safety glass. The table can be rotated by 180° at the touch of a button or foot switch, or automatically by pulling back the hands. (4-positions optionally available). The standard diameter is 60 cm; other sizes are optional.



# Conveyor

## Automatic machine

Laser processes can be automated with the conveyor belt for higher throughputs and increased process speed. Here it is possible to position very precisely with e.g. toothed frame conveyors and screwed-on holders that are milled precisely for the products. Another area of application is the marking of long parts in order to process them in one pass. It is possible to detect the position with a laser, so that marking can be done in motion (marking on the fly).



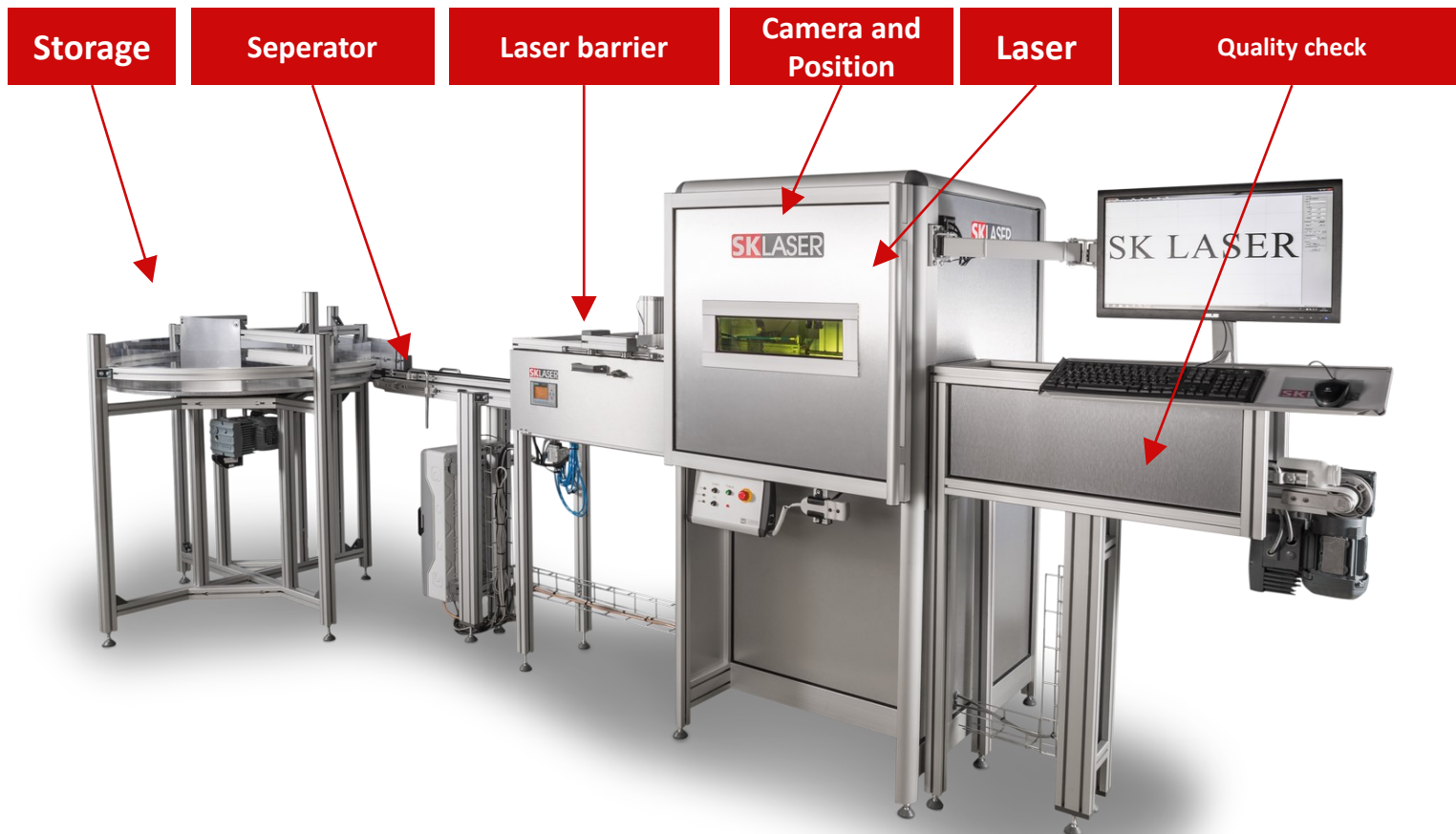
# Fully automatic machine

## For industrial use

SK LASER builds semi and fully automated laser machines, like

Storage  
Separation  
Positioning  
Control SPS  
Laser processing  
Control  
Ejection  
Sorting

Are the usual blocks of such a system.



# Roll-To-Roll Laseranlage

**Fully automatic line for cutting films in continuous operation from roll to roll, also in the Kisscut process.**

Here, rolls of multilayer film are clamped and processed in a continuous process. The system can be equipped with up to 2 laser heads of 650 watts each and cuts the film either through or only the upper layer(s). The system works with "marking on the fly" (MOTF), i.e. laser cutting is carried out in continuous operation without the system stopping.



# Tube Side Laser

**Fully automatic system for many applications in the field of medical, biotechnology and pharmaceutical industry**

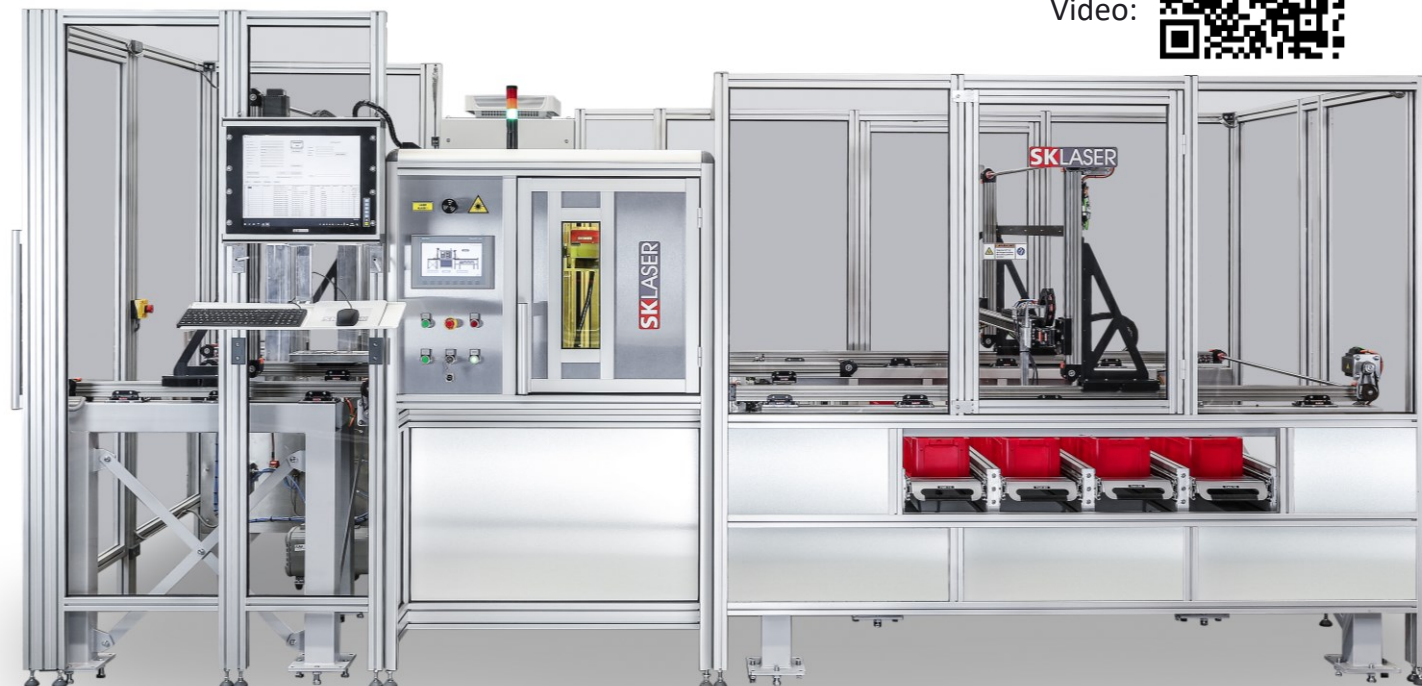
Traceability of medical samples with variable bar code. The Tube Side Laser is used for coding plastic tubes for medical diagnostics. The material storage allows up to 5,000 parts to be stored and processed fully automatically. A gripper takes a tube and guides it under the laser. After the marking process, the code is read and the tube is put back in place.

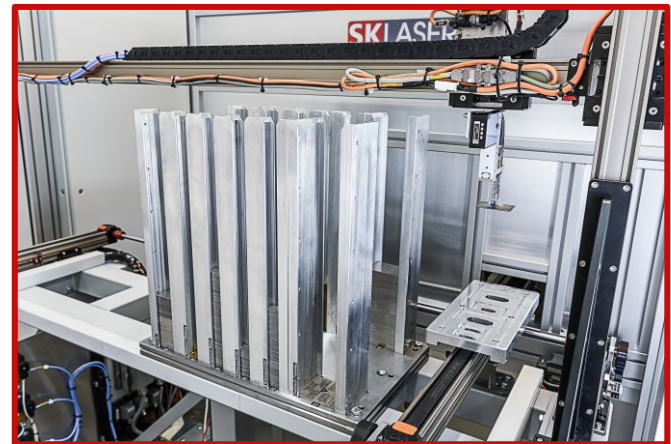
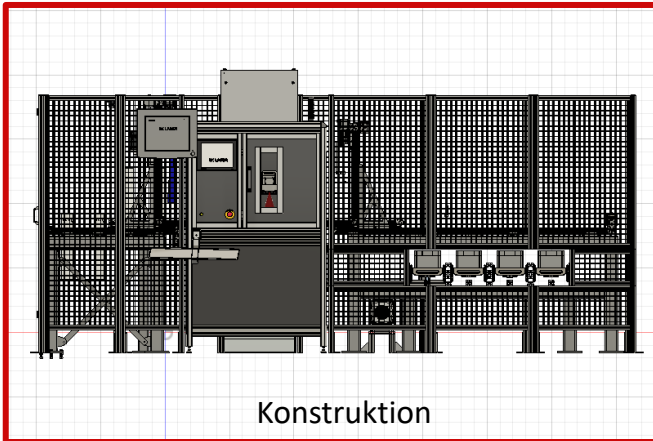


# Fully automatic machine for parts marking and more

The fully automatic parts marking system from SK LASER enables unmanned marking with flexible texts, data, logos and codes on different products. The system is Industry 4.0-capable - i.e. it can receive orders via the Internet from locations all over the world. The machine picks the right sign from the right magazine, lasers the corresponding product in the order in which the order is received, collects each finished order in its own container and then informs the client of completion - fully automatically. For Data Matrix codes and other codes, a camera can identify and verify the codes if desired.

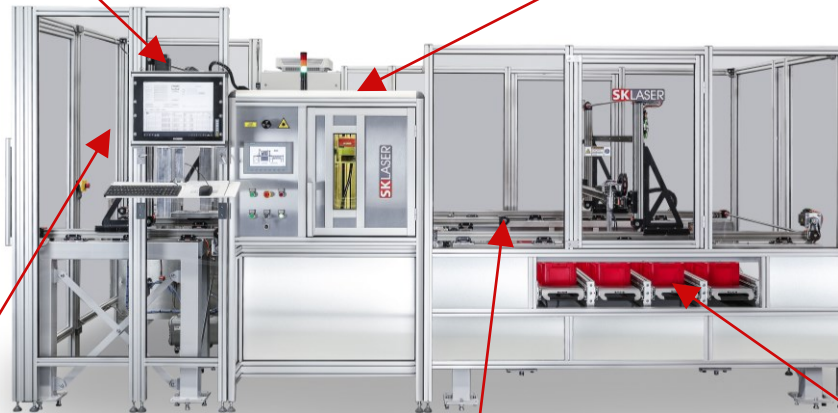
Video:





**Order in**

**Laser - production**



**Magazine with  
different parts**

**Transport unit**

**Sorting station**

# Basic Laser System

## To integrate into customer production

For integration into the customer's own production lines, we offer laser systems of laser class 4 for a wide range of materials. These are designed for marking large series. SK LASER to support customers with the design, software and 3D drawing. Standard interfaces are RS232, Ethernet, USB and Profinet (Profinet is subject to an extra charge). We offer training to support customer staff.



Laser Basissystem mit Controller

# Special

## Workstation Mini and 3D deep engraving

High efficiency and small format. For trade fairs and installation in small rooms, we also supply the workstation in special sizes such as the Workstation Mini.

The 3D deep engraving machine is suitable for 3D deep engraving of metals or plastics.



Workstation Mini



Workstation 3D

# Software

## Quick new job creating

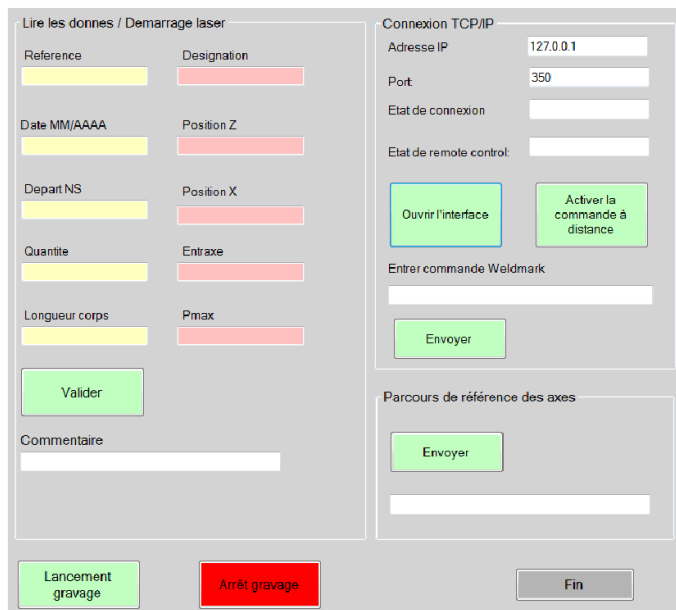
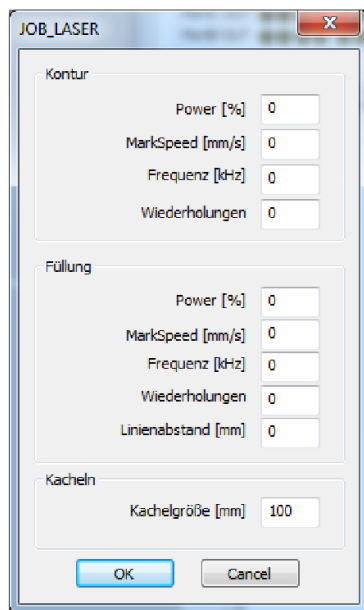
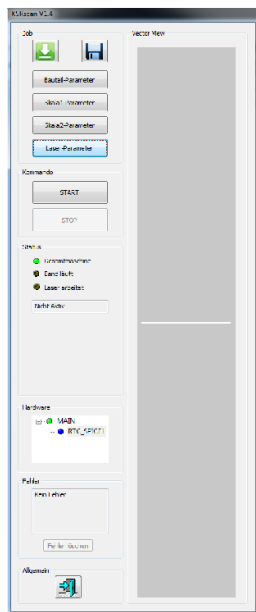
Data can be created and imported with just a few clicks: Logos as vector graphics, photos as pixel graphics, circle labelling, QR code, data matrix code, EAN 128 code, serial number, auto date, auto time, shift, automatic insertion of data from a list and external start. Control of axes is possible.

The software is very user-friendly. Training on the day of the installation is standard. Almost all customers can start working on the same day.



# Customized Software

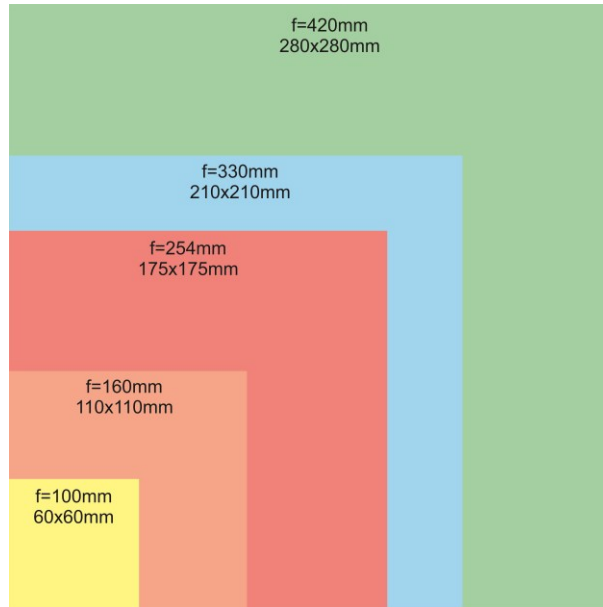
Individual software for reading and importing different file formats or access restrictions for employees and user groups up to special programming are offered. Among other, data can also be imported from SAP. Bar code or data matrix code reading, laser scanning and validation is a typical application.



# Customized beam construction

SK LASER offers the F-Theta lens for different requirements and tasks. For special markings, the F-Theta lenses with a small focal length are suitable. If a large field has to be covered, we recommend a lens with a larger focal length or a special scan head for a very large marking field. SK LASER designs customised beam delivery systems according to customer requirements.

## Lenses and fields



**Maximum field area might be bigger.**

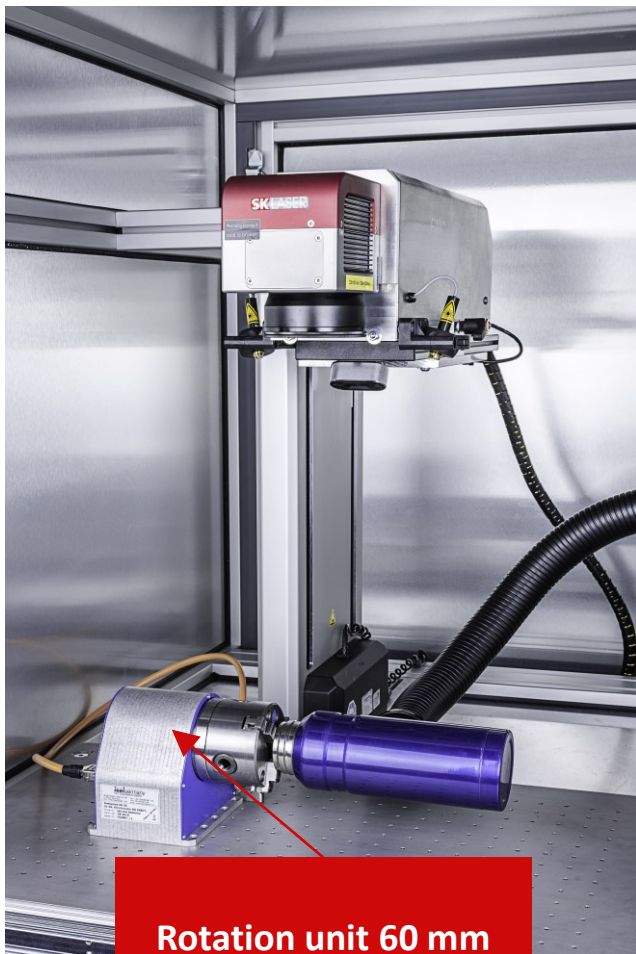
Physics determine that laser results can be worse at the edge of the marking field. Therefore, as a precaution, we would like to point out that the size of the marking field may deviate in practice.



# Rotation unit

## Marking of cylindrical parts

Rotation unit in 3 sizes available  
60 mm, 125 mm, 250 mm



Rotation unit 60 mm

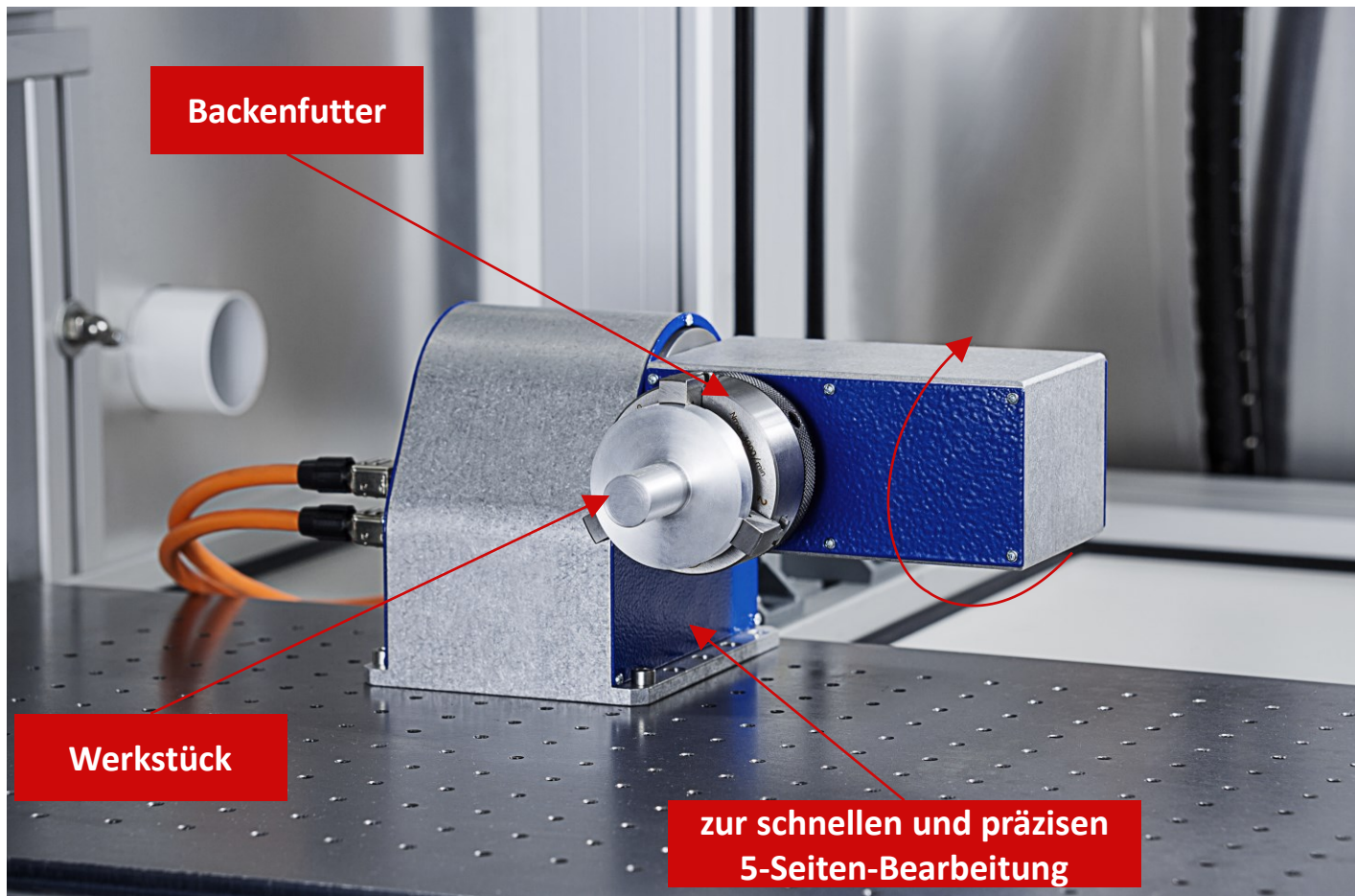


Rotation unit 250 mm

# The rotation and swivel unit

## Laser on free form or conical parts

The rotation and swivel unit, also called the 4th and 5th axis, is used for laser processing on lateral surfaces with rotation and a defined angle.



# Computerized axis

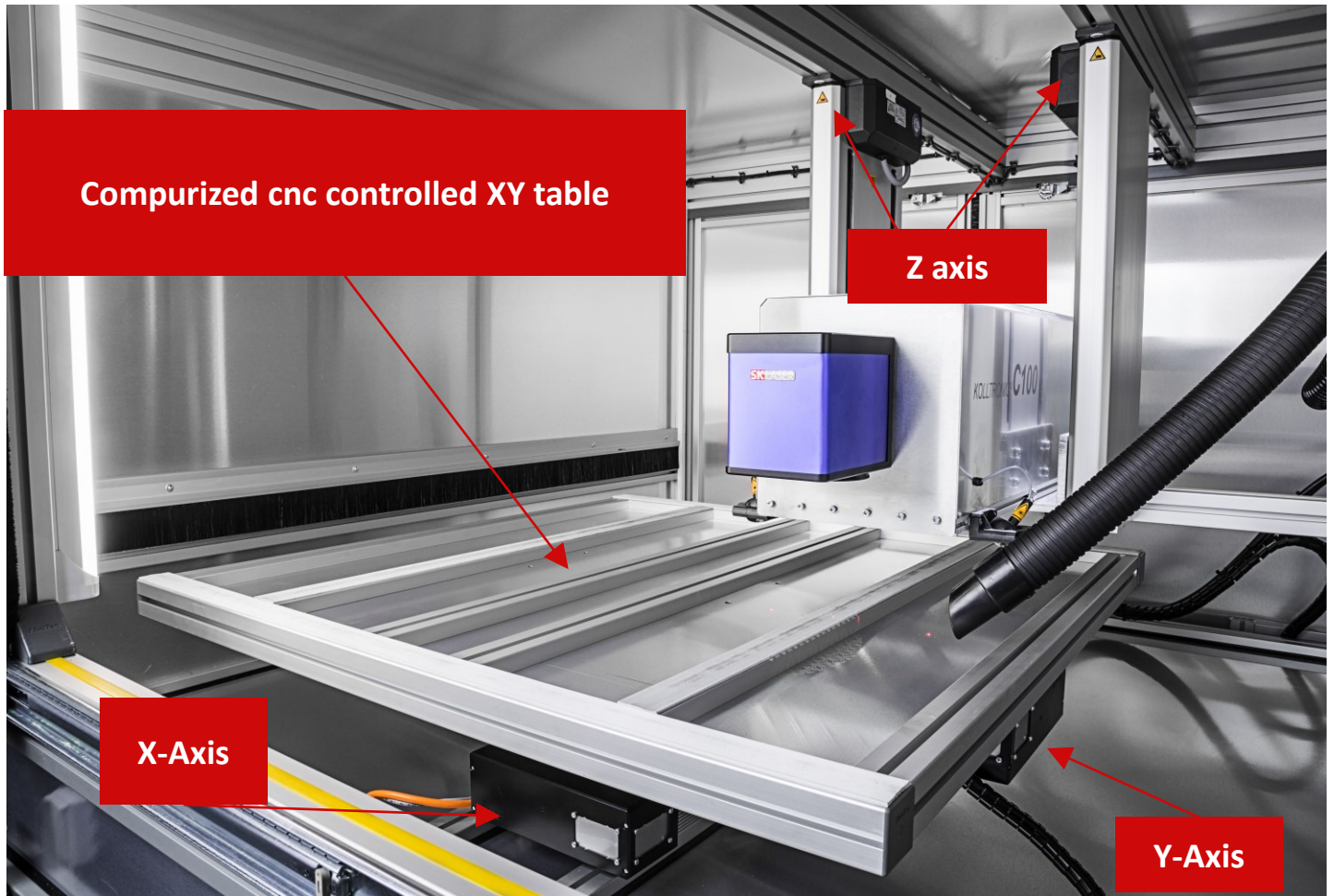
## Dividing into fields and computer-controlled processing

Computer-controlled axis as traverse or cross table.

X, Y and Z axes

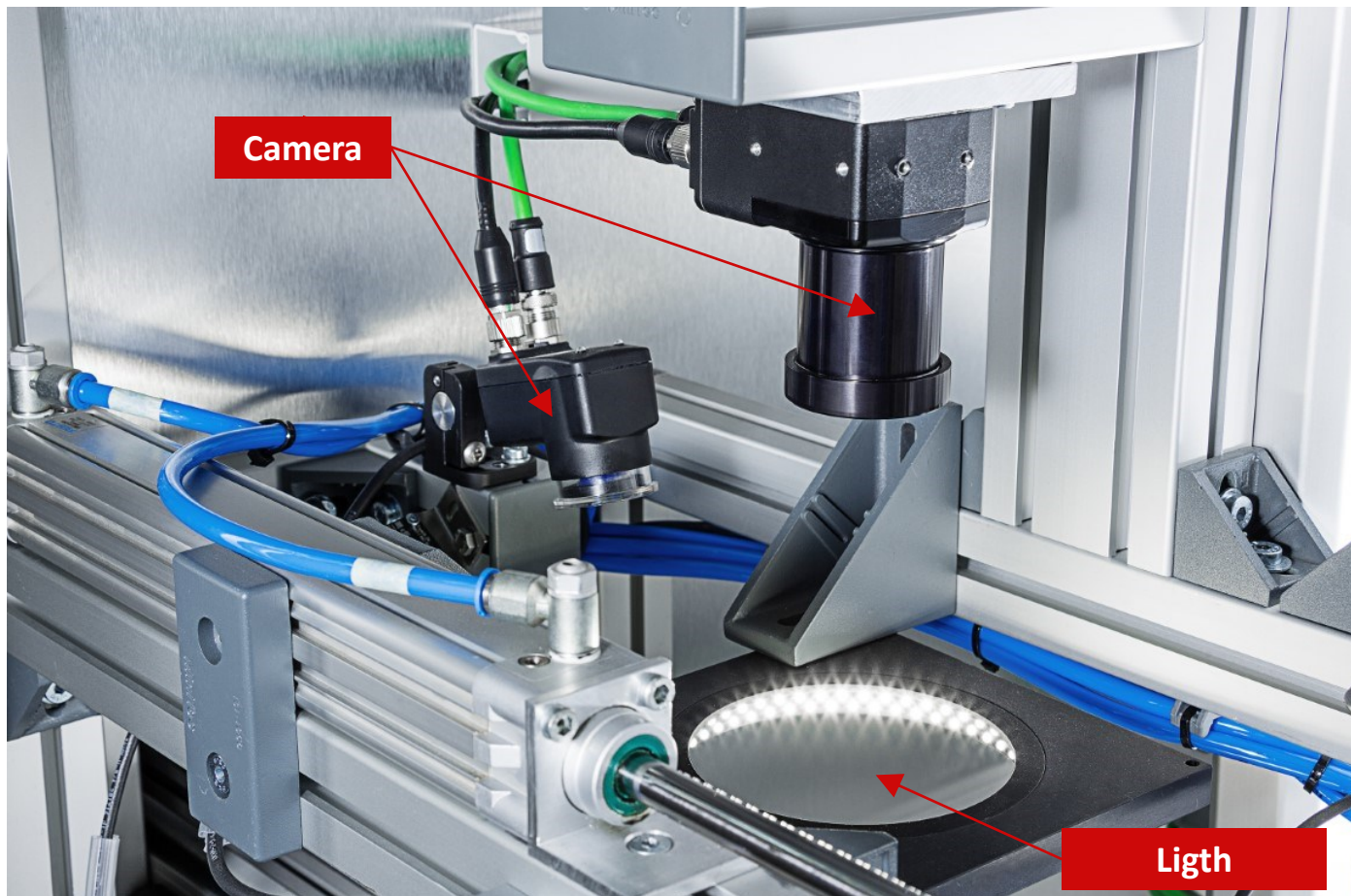
Rotary axes

Rotary-swivel units



# Camera and vision system

For product recognition and code validation



# Fume extraction

## Filter for laser fume

Fully automatic machine for fume extraction and controll

- Automatic flow control after setting the optimum air flow
- Interface to the laser (start/stop automatic)
- Easy installation
- Quiet operation
- Low energy consumption
- Low filter consumption due to optimised airflow

Laser engraving may produce hazardous fumes, which is not good for the health. The dust may cause a lot of dirt in the laser machine. This might influence the laser quality. We recommend the use of the SK LASER laser fume extraction and filter system.



Fume extraction 400i



Prefilter



Mainfilter

# Laser safety goggles

## Stay safe with lasers of laser class 4

Protect your eyes when working with your class 4 laser. Direct irradiation of the human eye can cause serious damage. That is why this is important to protect the eyes with appropriate laser safety goggles.

SK LASER offers laser safety goggles for different wavelengths in different price ranges.

Fiber laser  
1.060 nm



UV-Laser  
355 nm



Green-Laser  
532 nm



CO<sub>2</sub>-Laser  
10.600 nm

# Basic Laser System

***KOLLTRONIC®***

**F-Serie**

**C-Serie**

**Y-Serie**

**G-Serie**

**UKP-Serie**

**UV-Serie**



## F-Serie

10W – 300W

For processing metals and plastics, labelling, marking, cutting, welding, cleaning, ablation



## G-Serie

3W – 20W

For processing glass and plastics as well as small lettering in the micro range.



## C-Serie

10W – 450W

Working with plastics and organic materials such as wood, textiles, stone. Marking, removing, cutting.

# 1.064 nm

**Fiber Laser**

10W - 20W - 30W - 50W - 100W - 200W - 300W

**YAG-Laser 5W - 100W**

Metal and plastic



# 532nm

**Grünlichtlaser 3W – 20W**

Plastic and other



# 355nm

**UV - Laser 3W – 20W**

Best for plastic



# 10.600nm

**CO<sub>2</sub>-Laser 10W - 650W**

**For plastics, acrylic, glass and organic materials such as cardboard, paper, wood, textiles, fleece or leather.**



150W extra



200W – 650W



100W – 150W



10W – 80W

# SK LASER Service

All about laser

Sample and application



Standard and special machines



Leasing and finance



Delivery, installation and training



Service and repair

# Application

Idea to product

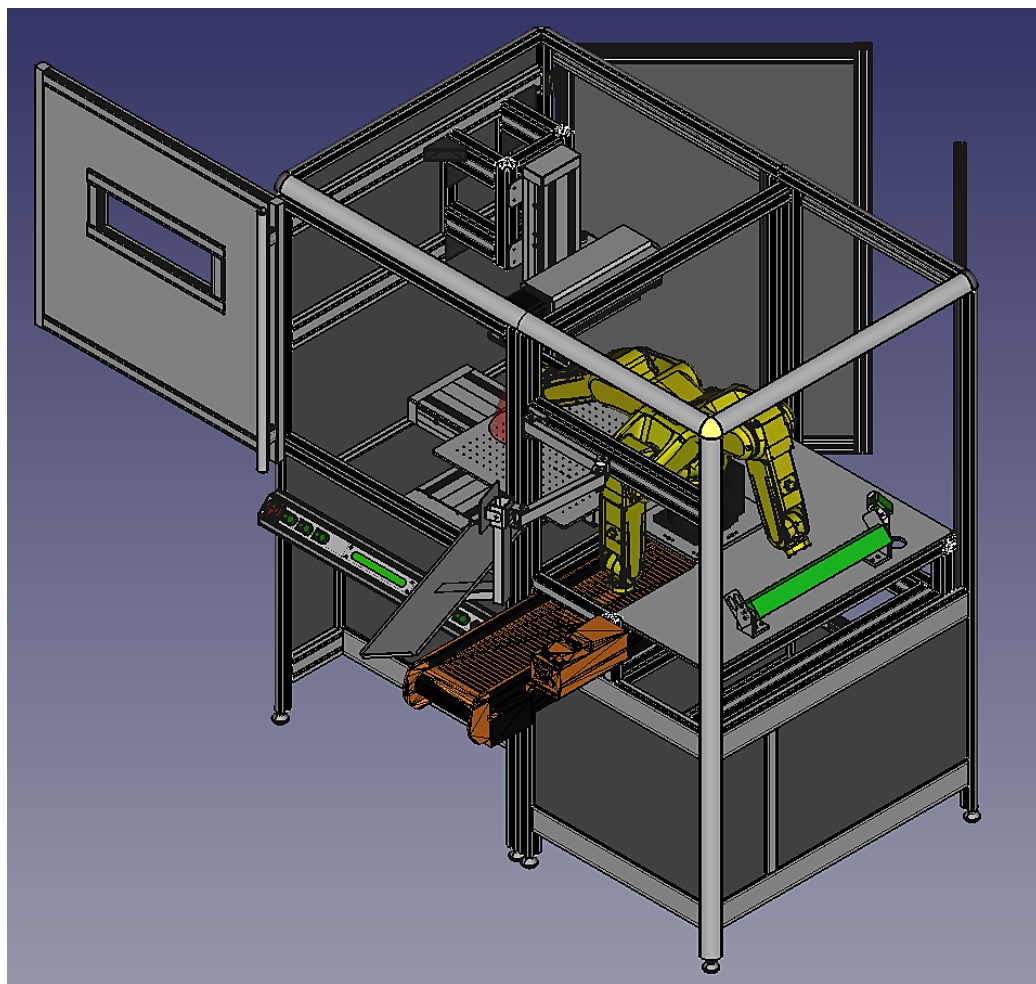


SK LASER offers support in finding the right laser to the application and will do testing and sample making.

# Special construction

## Steps of the project

1. Clarification
2. finding a solution
3. project planning
4. construction
5. Test installation
6. installation at the customer site
7. running-in of the system



# Finance

## Leasing or renting a machine

### Leasing

Leasing might be a good way for the financing of a laser machine.

### Rent

Rent a laser for the period you have a lot, or too much to do.

### Rent with laser specialist

SK LASER offers laser show for exhibitions

# Purchase

Finance

# Leasing

36 to 72 Month

# Rent

Test, exhibition peak in  
production

# Delivery Installation Training

We deliver our machines within Germany and the other countries with our own truck. We save packaging and the time it takes to pack the machine and hand it over to the carrier. The most important thing is that the machine arrives in a good shape and no scratches. So far, we can announce “0” defects.



packaging



delivery



installation and  
training

# Service and repair



# Wartung

Cleaning, calibration and maintenance of the system. Ask for a maintenance contract.



# Repair

We love to help you if help is needed.

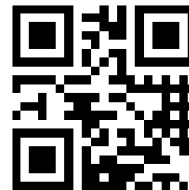
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